

Date: Friday, 10/5/2007 7:37:02 AM
User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : MOUNTING PLATE (204 STEP)
Job Number : 34986	
Estimate Number : 11846	
P.O. Number : <u>N/A</u>	Part Number : D2349
This Issue : 10/5/2007 S.O. No. : <u>N/A</u>	Drawing Number : D2349 REV C
Prsht Rev. : NC	Project Number : <u>N/A</u>
First Issue : 10/3/2007 Type : MACHINED PARTS	Drawing Revision : C
Previous Run : 31186	Material : <u>N/A</u>
Written By : <u>[Signature]</u> 07-10-06	Due Date : 10/20/2007 Qty: 20 Um: 10 Each
Checked & Approved By : _____	
Comment : Est. C 02.11.26 Reformat; Added template KJ	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S080	6061-T6 .080 Sheet
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3.0597



Comment: Qty.: 0.1457 sf(s)/Unit Total : 1.4574 sf(s)

6061-T6 .080 Sheet

Material: 6061-T6, 0.080" Thick

(M6061T6S.080)

Batch: 104921 1B 07-10-11

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D2349

Dwg Rev: CProg Rev: C1B 07-10-11

(21)

2-Deburr if necessary 1B 07-10-11

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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1B 07-10-11

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

Er 07-10-11 (421)

5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

07-10-11

(421)

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING PLATE (204 STEP)

Job Number: 34986

Part Number: D2349

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

7/10/11 SQ (21X)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7/10/11 SQ (21X)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE


(21) 7/10/12

Job Completion

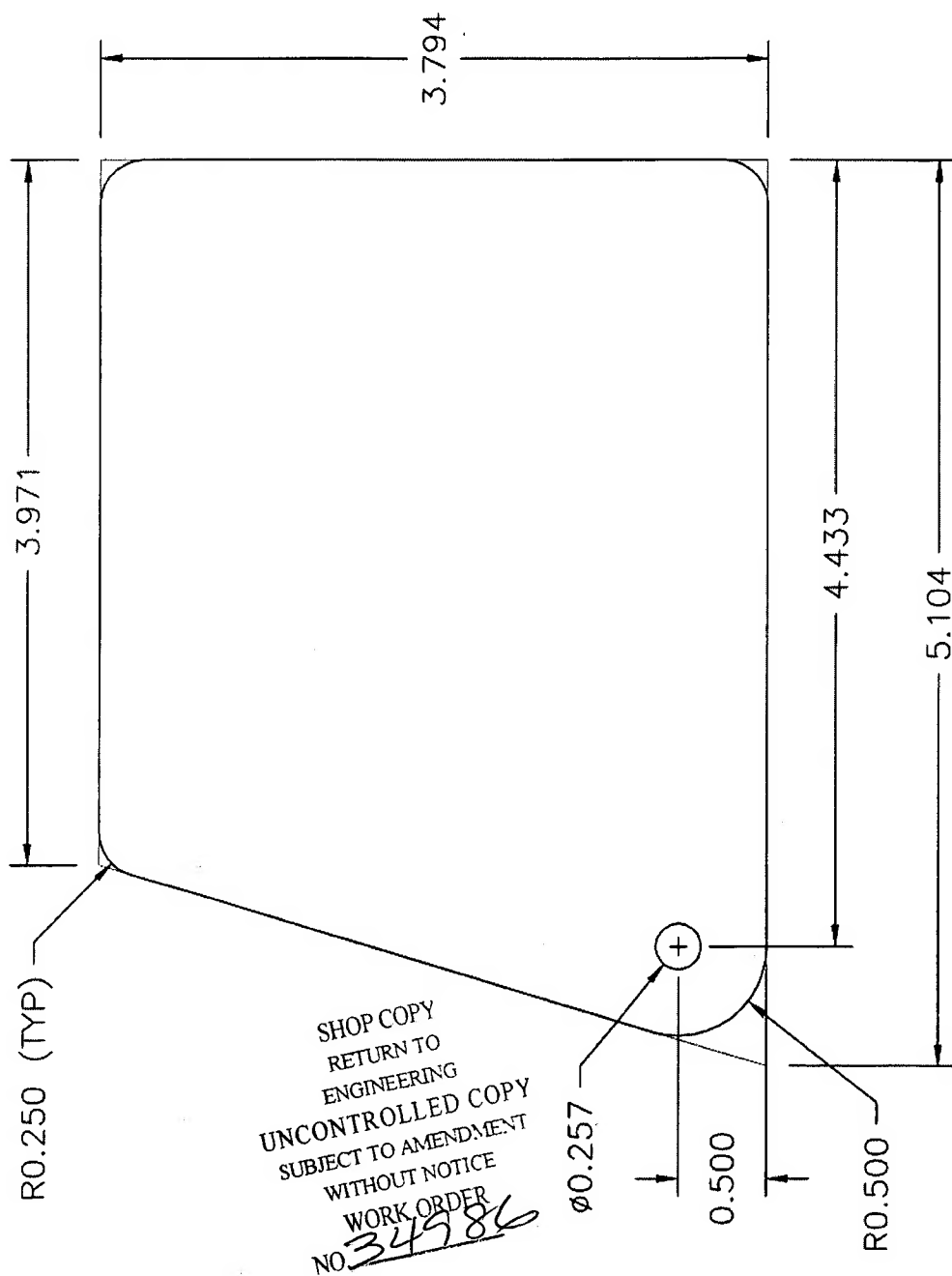


U 7/10/12



DESIGN BW		DRAWN BY RF		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KE		APPROVED 		DRAWING NO. D2349	
DATE 99.05.04		TITLE MOUNT PLATE		REV. C SHEET 1 OF 1	
A	95.11.09	NEW ISSUE			
B	96.04.03	RE-DRAWN			
C	99.05.04	ADDED ACID ETCH AND ALODINE			

RELEASED
99-05-11 KE



MATERIAL: 6061-T6 (QQ-A-250/11) 0.080 THICK
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

